



## **INDUSTRIAL 10GPM WITH BYPASS 480V**

SKU: gsi-10-480



**Price:** ~~\$1,475.00~~ \$1,401.25

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### **SPECIFICATIONS**

<b>Weight</b>	50 lbs
<b>Dimensions</b>	20 x 14 x 16 in
<b>Fluid</b>	Diesel or Light Oils, Heavy Oils like Gear Oil, Motor Oil, Sanitary or Caustic Fluids
<b>Speed</b>	12GPM
<b>Voltage</b>	230V, 460V, 3 Phase

### **PRODUCT DESCRIPTION**

Introducing the 1HP Oil Transfer Pump equipped with a 43psi pressure relief feature, designed specifically for hose reel applications where flow interruption occurs before the pump can be switched off (though prompt shutdown is still necessary to prevent overheating).

Featuring a robust construction and powered by a formidable 1HP, 1100RPM motor, this Heavy Duty gear pump stands out for its efficiency and reliability.

#### **Key Features:**

- **Self-Priming:** Capable of a suction height of up to 15ft.
- **Pressure Relief:** Ensures safe operation by releasing excess pressure automatically.



- **Solid Cast Iron Construction:** Equipped with Carbon Steel Gears for durability and longevity.
- **High-Quality Motor:** The 1HP motor operates seamlessly on 480V

**Operating Principle:**

Within the pump body, twin rotary gears function with one being active and the other passive. The active gear drives the passive gear during operation, creating vacuum/suction in a pre-chamber. As gear teeth engage and disengage, liquid fills the gear cavities and is propelled at high pressure from the chamber.

**Safety Relief Valve:**

Factory-set, the safety valve is designed to automatically open in response to excess pressure within the pump or output piping. Once triggered, the valve redirects pressure and oil back to the inlet chamber, facilitating recirculation through the pumphead.

**Compatibility and Specifications:**

- **Pumphead:** Offers a flow rate of 9-11gpm at 1200rpm and features a pressure relief of 0.33Mpa, with a 20mm shaft and 1" ports.
- **Additional Components:** Includes 8.5" x 10 Base and Coupling for easy installation.
- **Motor Options:** Available with a Dayton Motor

**Safety Note:** This pump is not suitable for use with corrosive liquids and is intended for oil-only applications.

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2121 Natomas Crossing STE 200-218

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[info@alternativefuelmecca.com](mailto:info@alternativefuelmecca.com)

